

FIG.1 DISK SUBSTRATE MOLDING APPARATUS

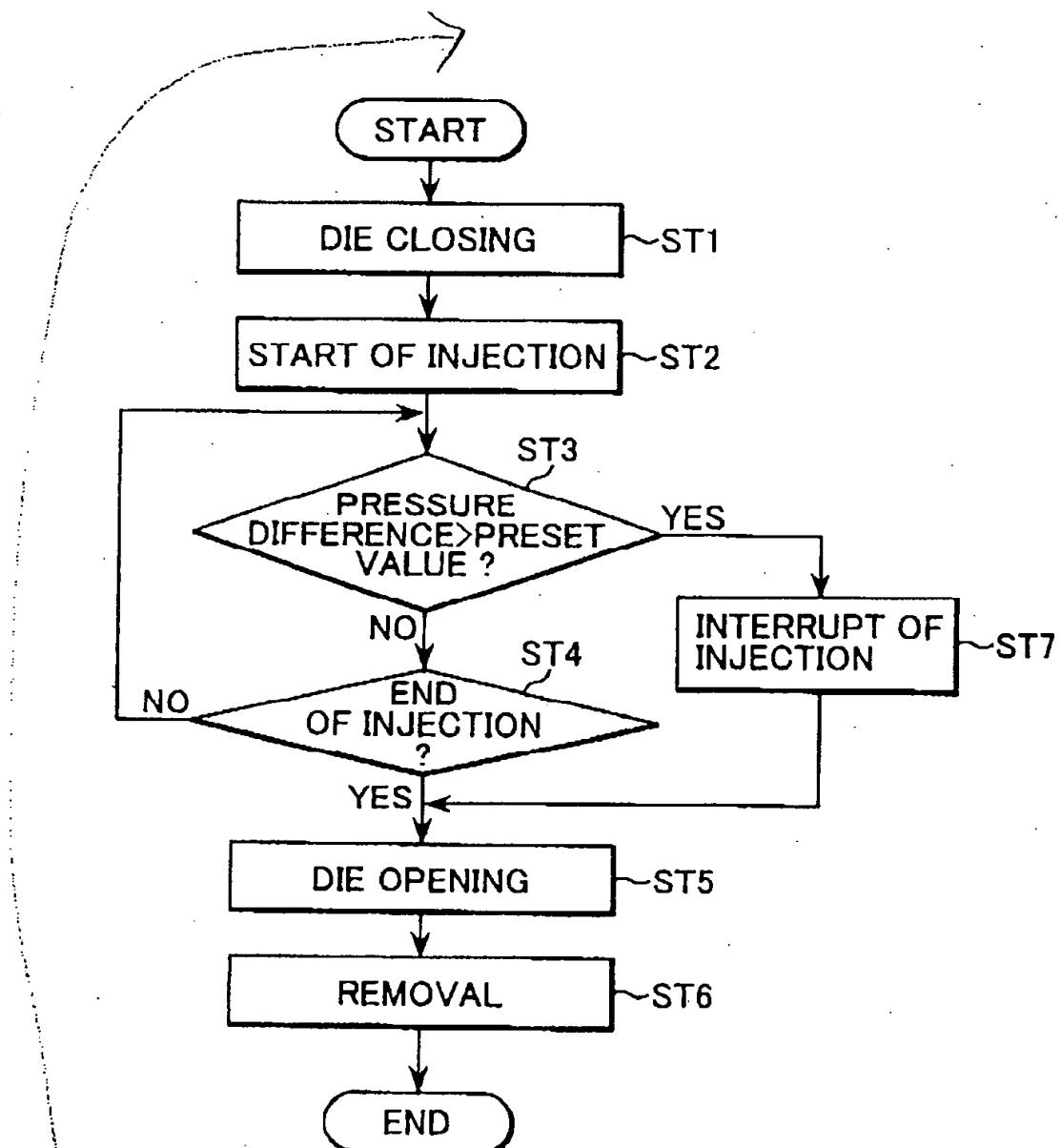


FIG.2 DISK SUBSTRATE MOLDING FLOWCHART

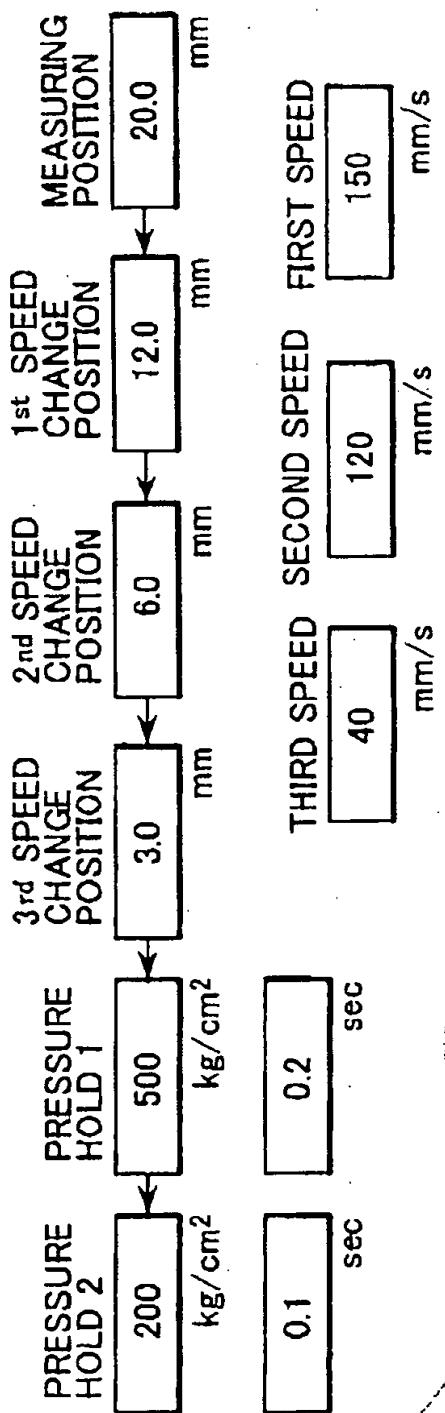


FIG.3 CONTINUOUS OPERATION CONDITIONS

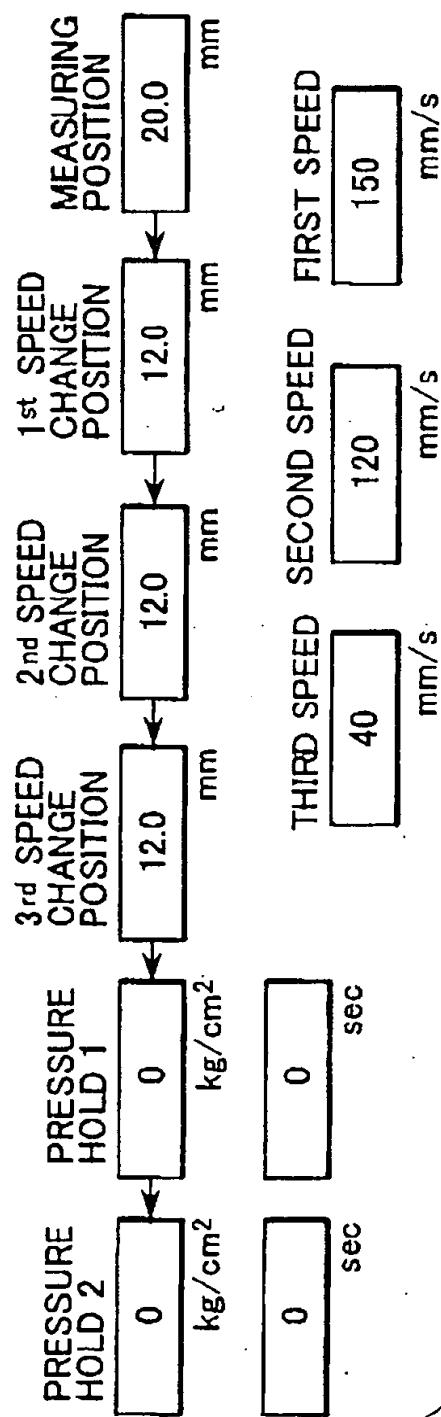


FIG. 4 DISK SUBSTRATE MOLDING START CONDITIONS